

**Description** Pilot-operated volume booster with positive bias designed to supply outlet pressure equal to signal pressure plus an adjustable preset spring constant. With very high forward and reverse flow characteristics and excellent sensitivity. If requested the system pressure can also manually be adjusted up to 6 bar adding to the pilot pressure.

**Media** oil-free and 5 µm filtered compressed air or non-corrosive gases

**Supply pressure** max. 16 bar

**Pilot pressure** max. 10 bar, accordingly lower in the case of manual pre-pressure setting

**Accuracy** at supply pressure change from 2 bar to 7 bar: < 6 mbar pressure deviation  
at flow rate change from 0 l/min to 20 l/min: < 20 mbar pressure deviation  
response sensitivity: < 2 mbar

**Air consumption** 1.5 l/min at P<sub>1</sub>= 5 bar, 2 l/min at P<sub>1</sub>= 7 bar, 4 l/min at P<sub>1</sub>= 10 bar, < 1% of volume flow relieving

**Relieving function** 700 l/min at 6 bar outlet and 0.35 bar overpressure above setpoint

**Relief capacity** G<sub>1/4</sub> on both sides of the body, one screw plug supplied

**Gauge port** any

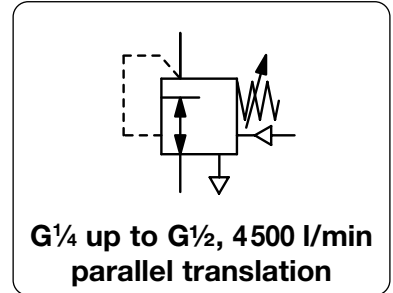
**Temperature range** 0 °C to 60 °C / 32 °F to 140 °F, for appropriately conditioned compressed air down to -30 °C / -22 °F

**Material** Body: zinc die-cast

**Pilot port** G<sub>1/8</sub>

**Mounting position** any

**Elastomer:** NBR/Buna-N



Dimensions			K <sub>v</sub> -value	Flow rate	Connection thread	Positive bias	Pressure range	Order number
A	B	C						
mm	mm	mm	(m <sup>3</sup> /h)	m <sup>3</sup> /h*1	l/min*1	G	bar	bar

Volume booster									supply pressure max. 16 bar, with constant bleed, tapped exhaust, transmission ratio 1:1	R03-J
82	106	41	2.0	198	3300	G <sub>1/4</sub> *3	without	0.05 ... 10		R03-02J
			2.3	228	3800	G <sub>3/8</sub> *3				R03-03J
			2.7	270	4500	G <sub>1/2</sub>				R03-04J



R03-...J

Positive bias booster									supply pressure max. 16 bar, with constant bleed, tapped exhaust, transmission ratio 1:1	R03-J .
82	142	41	2.0	198	3300	G <sub>1/4</sub> *3	0 ... 1 bar	0.05 ... 10		R03-02J1
			2.3	228	3800	G <sub>3/8</sub> *3				R03-03J1
			2.7	270	4500	G <sub>1/2</sub>				R03-04J1
82	180	41	2.0	198	3300	G <sub>1/4</sub> *3	0 ... 6 bar	0.05 ... 10		R03-02J6
			2.3	228	3800	G <sub>3/8</sub> *3				R03-03J6
			2.7	270	4500	G <sub>1/2</sub>				R03-04J6



R03-...J1

**Accessories**, enclosed

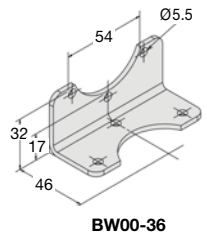
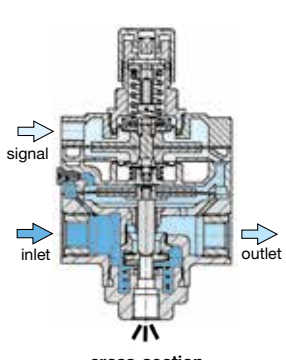
**pressure gauge** Ø 50 mm, 0...\*2 bar, G<sub>1/4</sub>

**mounting nut** made of plastic

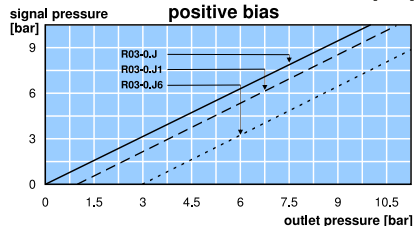
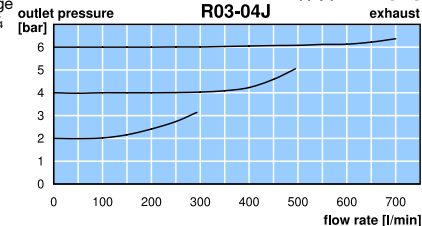
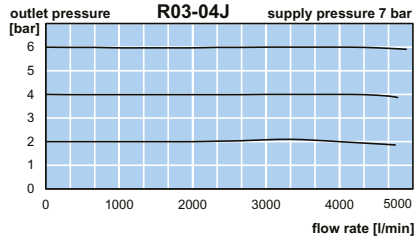
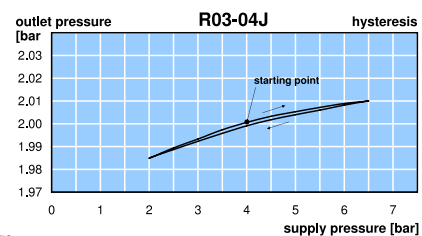
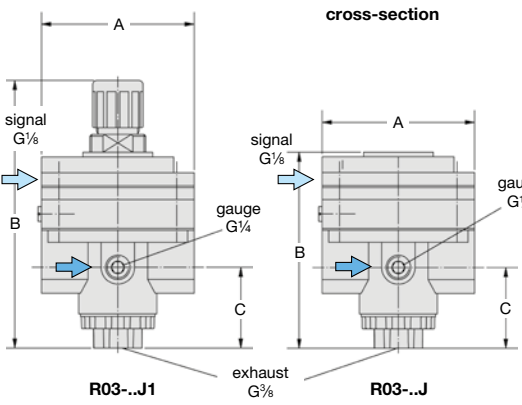
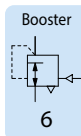
**mounting bracket** made of steel

for R03-...J1

MA5002-...\*2  
M30x1,5K  
BW00-36



R03-...J6



\*1 at 7 bar supply pressure, 6 bar outlet pressure and 1 bar pressure drop  
\*2 02 = 0...2.5 bar, 04 = 0...4 bar, 06 = 0...6 bar, 10 = 0...10 bar, 16 = 0...16 bar  
\*3 standard unit G<sub>1/2</sub> reduced to smaller threads by fittings